

CLAIMS:

1. A steering column apparatus comprising:  
a steering shaft to which a steering wheel is  
mounted at the rear end portion thereof;  
5 a cylindrical steering column for rotatably  
supporting said steering column therein;  
vehicle body-side bracket used to sandwich and  
fix said steering column;  
a distance unit formed to be expanded from said  
10 steering column by plastic working and sandwiched by  
said body-side brackets; and  
position adjusting means for making the position  
of said steering column with respect to said body-  
side brackets adjustable within a predetermined  
15 adjustment range,  
wherein said position adjusting means comprises  
as its constituent element an adjusting bolt for  
passing through said body-side bracket and said  
distance unit so as to clamp said distance unit  
20 through said body-side bracket, and  
said adjusting bolt is positioned above said  
steering shaft.
2. A steering column apparatus according to  
25 Claim 1, wherein said steering column is adjustable  
in a tilting direction with respect to said body-side  
bracket, and the lower end of said body-side bracket

is positioned higher than the lower surface of said steering column.

3. A steering column apparatus according to  
5 Claim 1 or 2, wherein an electric assist mechanism  
for assisting a steering power of said steering wheel  
is secured to the tip end of said steering column.

4. A steering column apparatus according to  
10 Claim 1 or 2, wherein said plastic working is  
performed by hydroforming.